



Non Conformance Report  
SUPPLIER

Notification: 210599900  
Date Printed: 22 MAY 2024  
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Notification: 210599900  
Ref Notification:  
Creation Date: 22 APR 2024  
Change Date: 22 MAY 2024

Notification type: ZV  
Notification Type: NCR - External (Ven)  
Created by: 203900  
Completion Date:

Material: 2229847-01 Revision Level: 03  
Material Description: PACKOFF SEAL, E-15 20" NOM.  
Plant for mat'l: A420

Complaint Qty: 2.000  
Ref.Quantity: 2.000  
Serial Number:  
Batch:

PO / Line: 4514307081 00010  
Vendor # : 10028434  
Vendor Name : JAMES WALKER UK LTD  
Vendor Material# :  
Vendor Address: CREWE CH GB /

Purchase Group: P52  
Purchase Org: 4000

Coding:  
Description: machining concession

Device Data:  
Reference Number:

Long Text: We have quoted part number CMCM2414695 which we have previously supplied against your drawing X-218603-01 REV 03.

This item is manufactured with our standard design of semi open coil stainless steel springs to BS EN 10270-3-1.4401 as previously agreed with John Howitt and the Engineering team from your Aberdeen office. We would also offer this item with square corners on the OD where the springs are located as earlier supplied under concession NCR200564323.

Supply previously accepted as deviation to drawing X-218603-01 REV 03. 3 deviations of supply - Deviation to Stainless steels springs, deviation to supply for square corners on OD where springs are located. Deviation to OD tolerance.

Manufacture as previously supplied and accepted on previous concessions NCR200564323 (for Square corners) and NCR210154848 (As detailed above).

Cameron can amend their bom to reflect current supply from James Walker. We cannot manufacture to the drawing in the current form.

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ITEM DETAILS

Defect Item#: 0001  
Defect Type: PR07 Unable to Manufacture  
Defect Text: machining concession  
Defect Location:  
No. of Defects: 1

Def Qty (internal): 0.000  
Def Qty (External): 0.000  
Insp. Unit no.:

Long Text:

Task Code: ACMD  
Task text: see long text  
Planned start:

Task Code Text: Accept, Meets Design Acceptance Criteria  
Task Processor: TRACEY CRAIGIE  
Completed on:

Long Text:



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Acceptable with semi-open coil SST springs.

Iulian Badan  
22.05.2024

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END OF REPORT